

Installation Instructions – DC 45244

For 12 VDC, Hydraulic Power Unit, Double-Acting (Power UP / Power DOWN) with Manual override

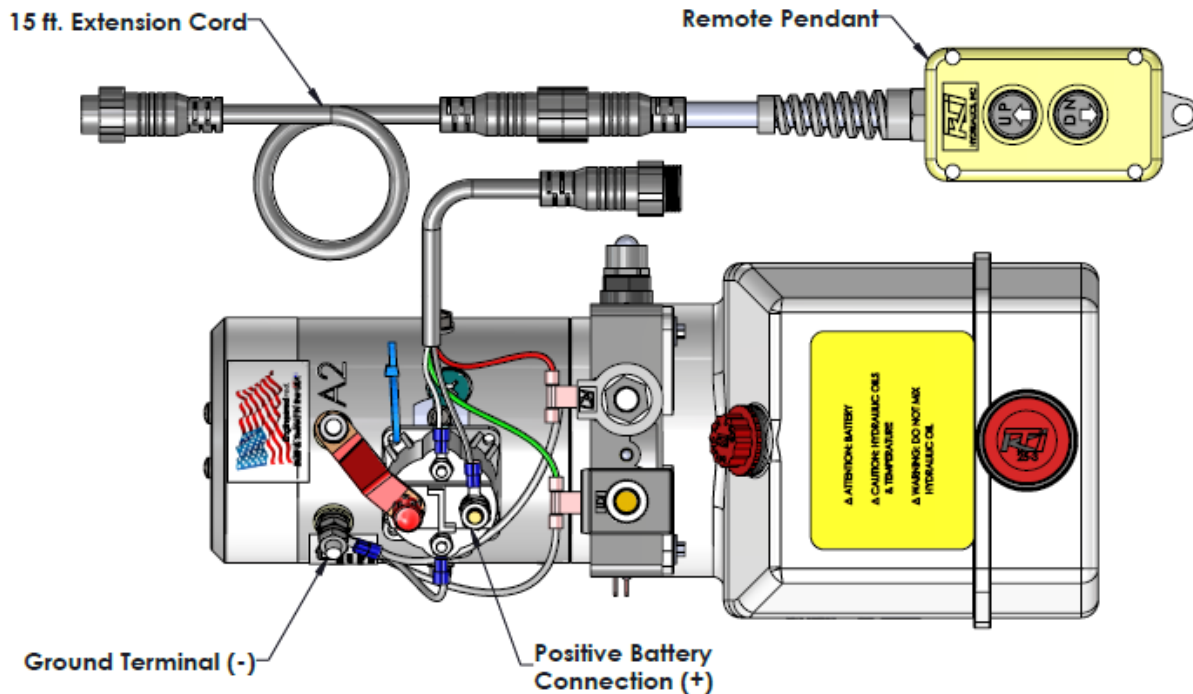


Diagram A-1

1. Remove the two-button pendant from the power unit at the quick connect.
2. Mount the Power Unit using two 3/8-16 UNC mounting bolts (*Diagram A-2*).
3. Install 9/16-18 ORB (SAE #6) hydraulic fittings into ports “A” and “B”. Torque the fittings to 18 ft.-lbs.
4. Connect hydraulic hoses to the fittings on ports “A” and “B”. (*Diagram A-3 & A-4*)
 - a. Connect the “A” port hose to the **base** of the cylinder.
 - b. Connect the “B” port hose to the **rod end** of the cylinder.
5. Connect the battery **Ground** cable to the **Ground** terminal of the DC Motor (*Diagram A-1 & A-3*).
6. Connect the **Positive** cable from the battery to the start solenoid (*Diagram A-1 & A-5*).
(Please see Battery Cable Gauge table (pg. 2) for proper gauge)
7. Using a wrench to hold the bottom nut in place, torque the upper nut to 3 ft.-lbs. to fasten the battery connections.
8. Reconnect the two-button remote pendant at the quick connect.
9. Remove the Filler/Breather Cap and fill the reservoir tank with the recommended hydraulic fluid (see page 2) to the “Full Line” labeled on the side of the reservoir.
10. Operate the power unit while keeping an eye on the fluid level in the reservoir.
 - a. When the cylinder is fully extended, the reservoir should be about ½ full.
Please Note: When running your hydraulic power unit for the first time, do not allow the fluid to drop below the half full level while raising or extending the hydraulic cylinder. This can introduce air into the system.
 - b. Refer to the Bleed Cycle Procedure (page 5) to purge air from the hydraulic system.
11. Replace the filler/breather cap.

Note: it is recommended that you store the remote pendant portion in your vehicle. This will help prevent theft, damage, and accidental activation of the hydraulic power unit.

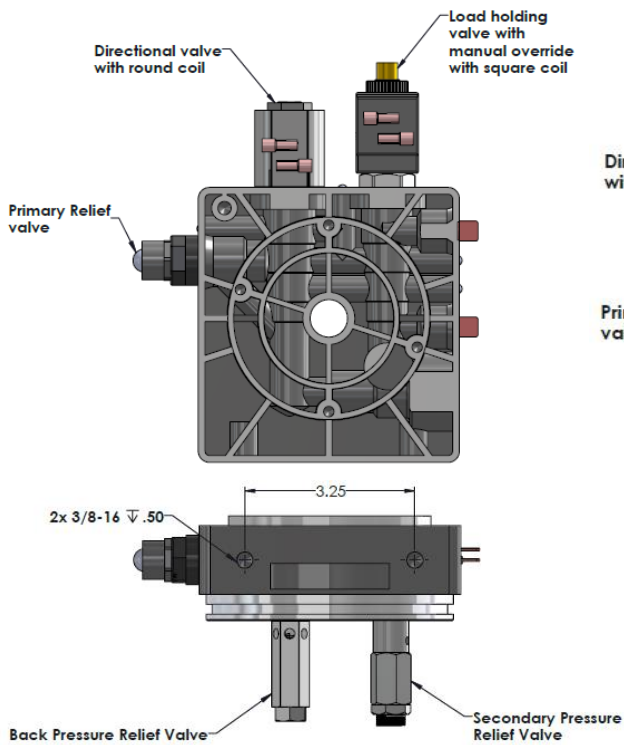


Diagram A-2

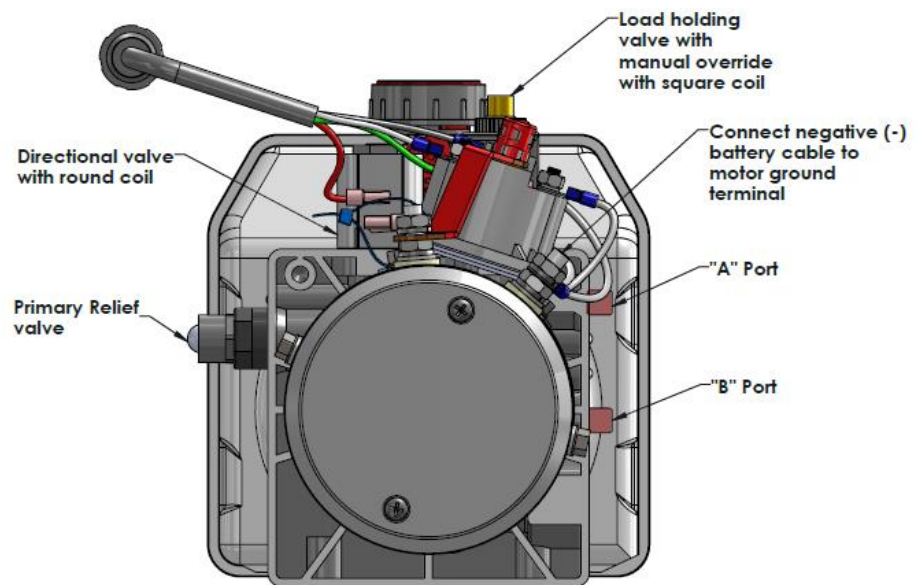


Diagram A-3

Fluid Recommendations

Do Not Mix Hydraulic Fluids.

KTI Hydraulics Inc. recommends using a premium hydraulic oil to ensure optimum performance and system life. Select oil that has anti-wear properties, rust and oxidation inhibitors, foam inhibitors and good stability. Examples of premium grade hydraulic oils: **Chevron Rando HDZ**, **Mobil DTE 10**, **DTE 20 series**, **AMSOIL**, and **Shell Tellus**.

Automotive Transmission Fluid (DEXTRON III) is acceptable under normal conditions.

Aviation Oils such as **Valvoline ROYCO series** or **Mobil Aero HF** or **HFA** may be used in **prolonged, extreme cold** environments.

Do Not Use Biodegradable Hydraulic Fluid with Buna seal, Biodegradable Hydraulic Fluid is compatible with Viton seals (optional).

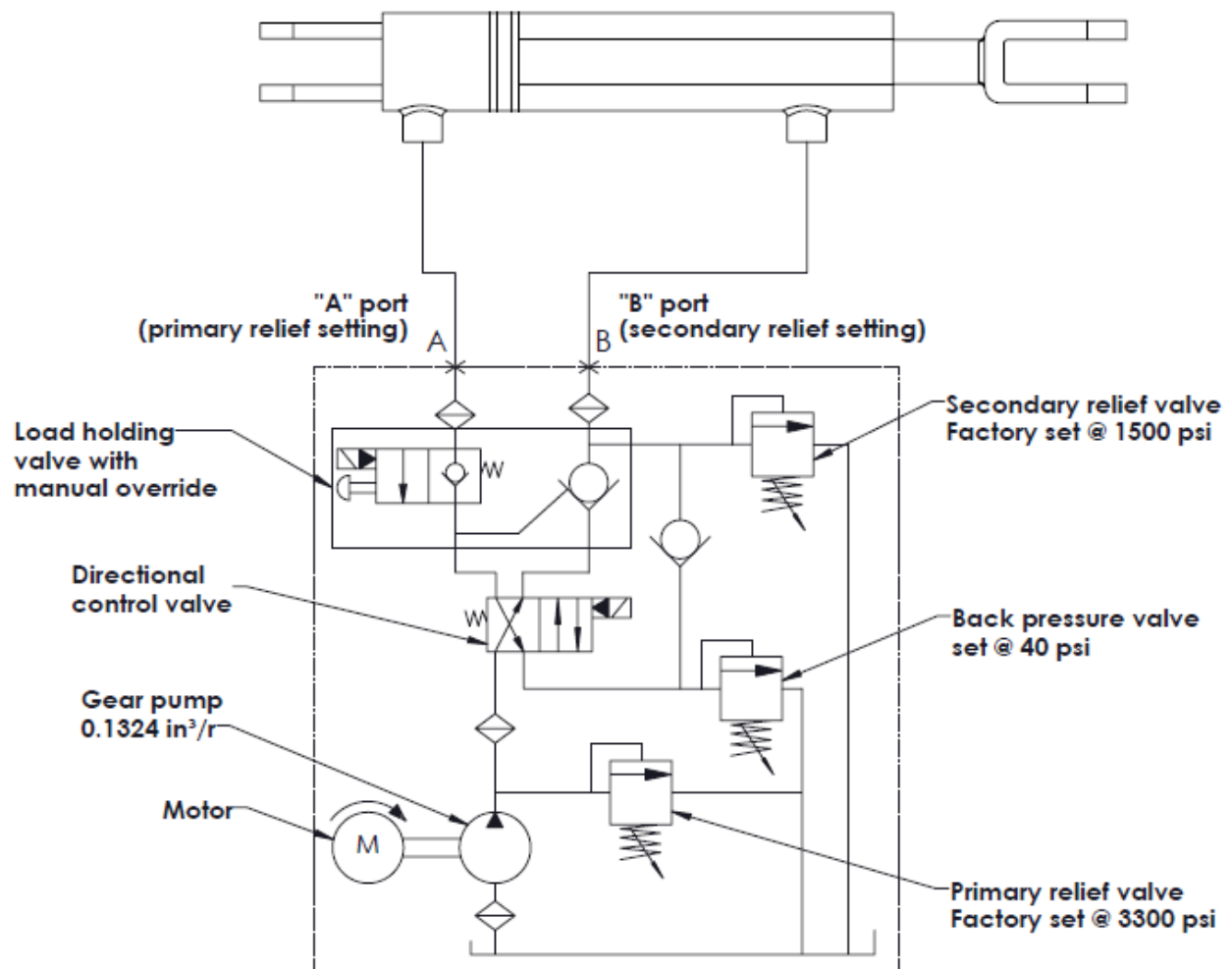
Ambient Temperature Range	ISO Viscosity Grade
- 20°F to + 32°F (- 29°C to + 0°C)	15
+ 14°F to + 120°F (- 10°C to + 49°C)	22, 32, ATF (Dexron III)

Battery Cables

To minimize voltage drop, increase the gauge size of the battery cables as the length of the positive and ground cables increases. Low voltage will cause the motor to run higher amps causing damage to other electrical components.

Cable Length	Wire Gauge	Nominal OD (in.)
1 to 2 feet	4 gauge	0.43
3 to 4 feet	2 gauge	0.49
5 to 7 feet	1 gauge	0.56
8 to 9 feet	1/0 gauge	0.61
10 to 12 feet	2/0 gauge	0.66
13 to 15 feet	3/0 gauge	0.72
16 to 19 feet	4/0 gauge	0.78

Hydraulic Schematic



HYDRAULIC CIRCUIT

Diagram A-4

Wiring Diagram

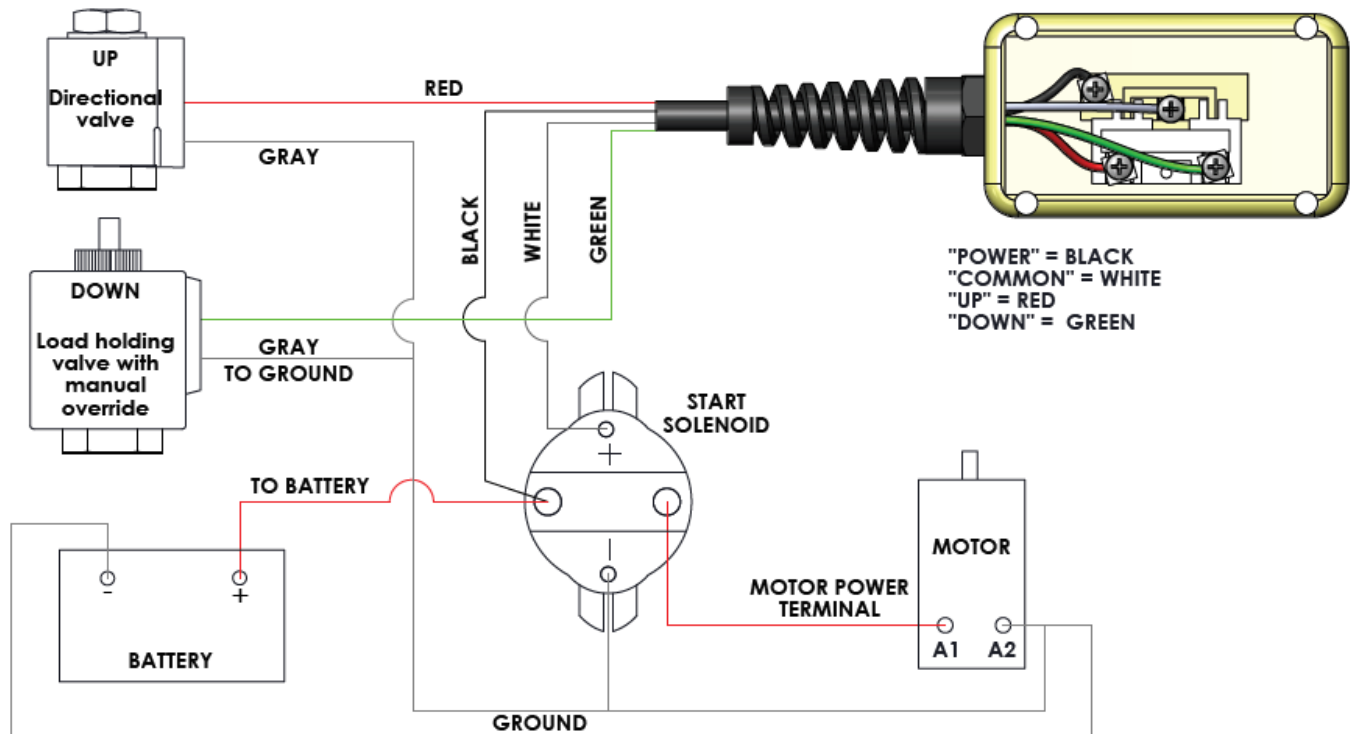


Diagram A-5



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Bleed Cycle Instruction Sheet

- 1) Remove the breather cap with dip stick, so you may view the hydraulic fluid while operating the Hydraulic Power Unit.
 - a) Press the up button on the hand-held remote pendant to raise the trailer bed 1/3 of the way up. While raising the bed, view the hydraulic fluid through the breather cap opening. You may see the fluid returning into the tank. If you see any air pockets or aeration of the fluid, please stop and allow the fluid to settle. Once settled, continue to raise 1/3 of the way up.
 - b) Once you reach 1/3 of the way up, press the down button to return the trailer bed or deck to its fully seated position (down).

****Please ensure that the fluid level in the reservoir does not drop below the half full level while running the power unit. ****

- 2) Press the up button on the hand-held remote pendant to raise the trailer bed 2/3 of the way up.
 - a) While raising the bed, view the hydraulic fluid through the breather cap opening. You may see the fluid returning into the tank. If you see any air pockets or aeration of the fluid, please stop and allow the fluid to settle. Once settled, continue to raise 2/3 of the way up.
 - b) Once you reach 2/3 of the way up, press the down button to return the trailer bed or deck to its fully seated position (down).

****Please ensure that the fluid level in the reservoir does not drop below the half full level while running the power unit. ****

- 3) Press the up button on the hand-held remote pendant to raise the trailer bed up to the end of the stroke.
 - a) While raising the bed, view the hydraulic fluid through the breather cap opening. You may see the fluid returning into the tank. If you see any air pockets or aeration of the fluid, please stop and allow the fluid to settle. Once settled, continue to raise the bed to the end of the stroke.
 - b) Once you reach the full up position, press the down button to return the trailer bed or deck to its fully seated position (down).

****Please ensure that the fluid level in the reservoir does not drop below the half full level while running the power unit. ****

You may have to repeat these 3 steps more than once to completely purge all of the air out of the system.

DC Power Unit Trouble Shooting Guide



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DC Power Unit Trouble Shooting Guide

The purpose of this guide is to help you trouble shoot KTI DC Hydraulic Power Units, by explaining how the electric & hydraulic circuits work together to perform each function. Also included are some tricks & tips we have found talking to you the customer.

This guide will help you fix the majority of problems you face in the field. If you run into an issue not explained please let us know, our service staff will be more than willing to help solve your issue

Warranty

KTI Hydraulics Inc, Warranties its products free from defects in material, workmanship & design for a period of 2 years from the date of manufacture on DC Units & 1 year from date of manufacture on AC Units. Under no circumstances is there warranty of fitness for a particular use and KTI Hydraulics Inc. cannot and does not accept responsibilities of any of its products that have subject to improper installation, improper application, negligence tampering or abuse. All repairs must be authorized by factory to reduce the risk of voiding warranty. KTI Hydraulics liability warranty shall extend only to correction F.O.B KTI Hydraulics Inc. We make no other warranties expressed or implied and are not responsible for any damage resulting from use by any buyer or user, our liability being limited to the value of the product sold, or obligated to repair or replace defective part.

For warranty information or warranty request please contact Customer Service.

Power Units without Model Number & Serial Number will not be covered under warranty, when calling please have model number & Serial Number ready. Any information & symptoms of issue will help us with your issue.

Not Covered Under Warranty

KTI Hydraulics cannot and does not accept responsibilities of any type or any of its products that have been subjected to improper installation, improper application, negligence, tampering or abuse.

The Following are reasons why KTI does not cover under warranty:

- 1.) **Improper Installation**- Such as over torque of mounting bolts during installs resulting in damage to Power Unit. KTI cannot and does not accept responsibilities for damage to its product under such circumstances.
- 2.) **Improper Application**- KTI cannot and does not accept responsibility for any units that have been improperly spec out due to lack of information about that particular application. Example; if an application requires water sealed motor and it is not specified about to what elements unit will be exposed to. KTI cannot and does not accept responsibilities for motor failure due to corrosion or rust. KTI relies on customer to provide all information relating to the application such as its exposure or enclosure as to where unit will be mounted.
- 3.) **Negligence**- KTI will not take responsibility for any product neglected by customer. Such as customer leaves box to trailer open and unit gets wet resulting in failure of motor or valves due to the corrosion or rust, Customer neglected to service on unit resulting in sever contamination to unit.
- 4.) **Tampering**- Units tampered with and or revised other than factory assessment will not be considered for warranty. All relief valves are factory pre-set. Any adjusting or tampering can result in severe injury or even death. Units adjusted in field can result in burning up of solenoids, motors and coils in which KTI does not take responsibility for. Any adjustments in field must be approved by KTI via written email / Fax.
- 5.) **Abuse**- KTI stands behind their products one hundred percent. All products are tested before shipping. Any abuse to products will not be considered for warranty. The following are considered abuse per KTI.
 - Low Voltage / battery- Causes high amp draw. High amps can burn up electrical components such as start solenoids, coils, motors, and contacts in hand controls.
 - Contamination – Contamination in the system can cause valve failure and pump failure. It can also lead to cylinder failure as well.
 - Rust – Water in fluid can cause valves to rust resulting in failure such as hanging up of valve spool, corrosion and seizure of pump, and/or motor.
 - Improper Fluid – Can cause failure of pump and motor. The wrong viscosity grade can cause pump to struggle resulting in bogging down of motor which can result in high amp draw of unit. High Amp draw can result in burning up of Motor and other components.

Warning

When working on a Hydraulic System Always Insure Hydraulic Lines have been depressurized. Hydraulic Injection can cause loss of fingers & even loss of Life in severe cases.

Hydraulic Injection can seem like a Bee Sting. If you are ever bitten by Hydraulic Injection go directly to the Emergency Room for Treatment.

For more information on Hydraulic Injection contact:

Fluid Power Training Institute

www.fpti.org

Introduction to Troubleshooting Hydraulic Power Units

When troubleshooting Hydraulic Power Units you first want to understand how the hydraulic circuit works with the electrical circuit, Also the sequence of operation for each hydraulic circuit. If you can understand these two things you can fix most hydraulic systems.

Most problems with mobile Hydraulic Power Units are electrical, the most common being poor ground condition which will simulate low battery. Always insure your battery is getting charged. If you are using your hydraulic system frequently you may need to place the battery on charge more frequently.

Never adjust relief valves unless consulting factory. Relief valves are factory preset to the manufacturer's specification. Adjusting the relief valve will not help the power unit build pressure. The last thing you want to do is adjust the relief valve. Tampering with relief valve could cause injury, catastrophic failure resulting in death.

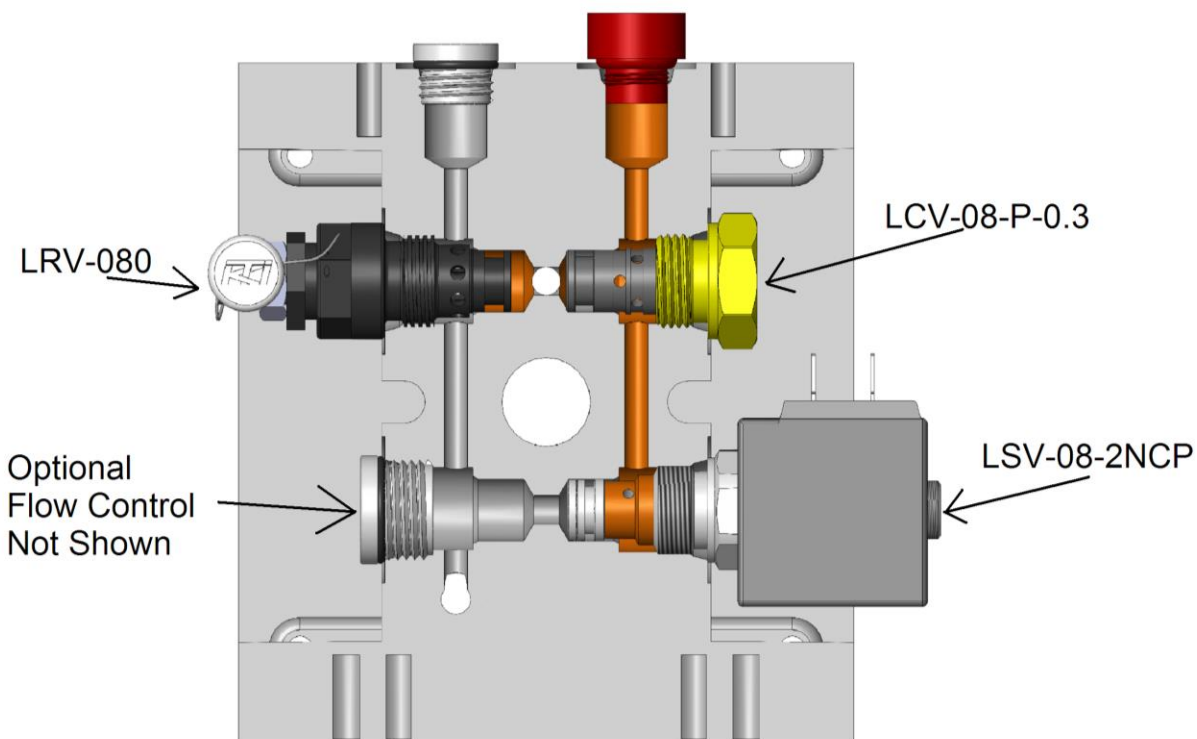
Having a designated auxiliary battery for your hydraulic system is recommended. Always place a fuse or circuit breaker in charge wire to auxiliary battery. If your battery gets low the Fuse or circuit breaker will blow, if this happens reference battery section in Guide (Page 8).

After you have ruled out the electrical circuit use the Quick Reference Chart to solve your issue. Having a 5000 psi Pressure Gage, Flow Meter & Extra Fitting to Tee in the Pressure Gages will make your job a lot easier.

Power Up Gravity Down (Circuit 103) General Operation Instructions

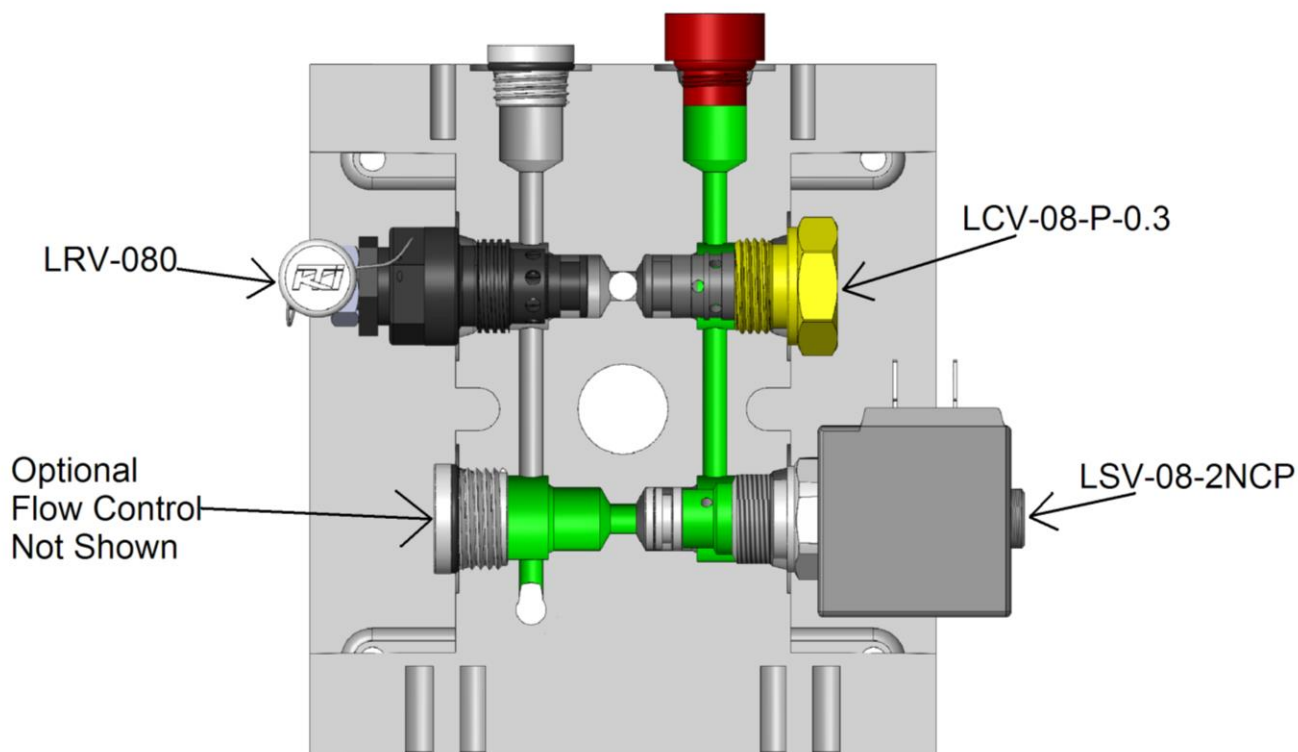
Extending Cylinder

1. Pressing UP Button on Yellow Hand Control (*not shown*) Provides Battery Power to Start Solenoid & DC Motor
 - A. When Start Solenoid (*not shown*) is activated power is provided to DC Motor (1245-15) which turns gear pump (PL-2.10) to build pressure.
 - B. Fluid travels through the Check Valve (LCV-08-P-0.3) & out the “P” Port to extend the cylinder.
 - C. When cylinder reaches the end of its stroke or maximum load fluid will bypass to tank. Primary Relief Valve set @ 3200 PSI. **Relief Valve is Factory Preset, Tampering With Safety Wire Voids Warranty and could result in Serious Injury or Even Death.**

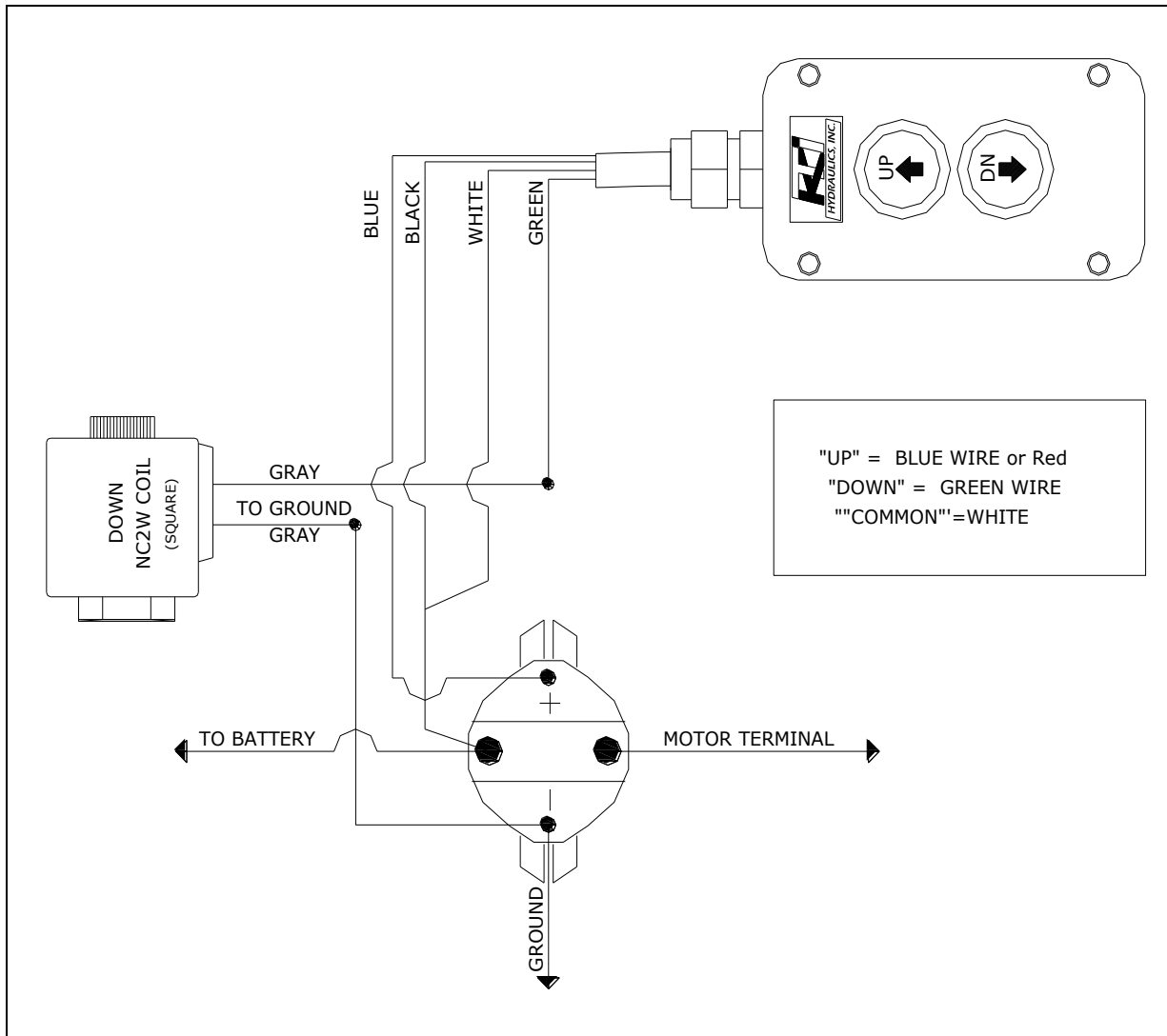


Retracting Cylinder

2. Pressing Down Button on Yellow Hand Control (*not shown*) Provides Power to Coil on Solenoid Valve (*LSV-08-2NCP*).
 - A. Activating Solenoid Opens Normally Closed 2-way Valve Allowing Fluid to return to tank.
 - B. (Optional) When Fluid is returning to tank Flow Control may be placed in manifold controlling the speed of the cylinder retracting.



Single Acting Wiring Diagram



**Power Up Power Down
(Circuit 111)
General Operation Instructions**

Extending Cylinder

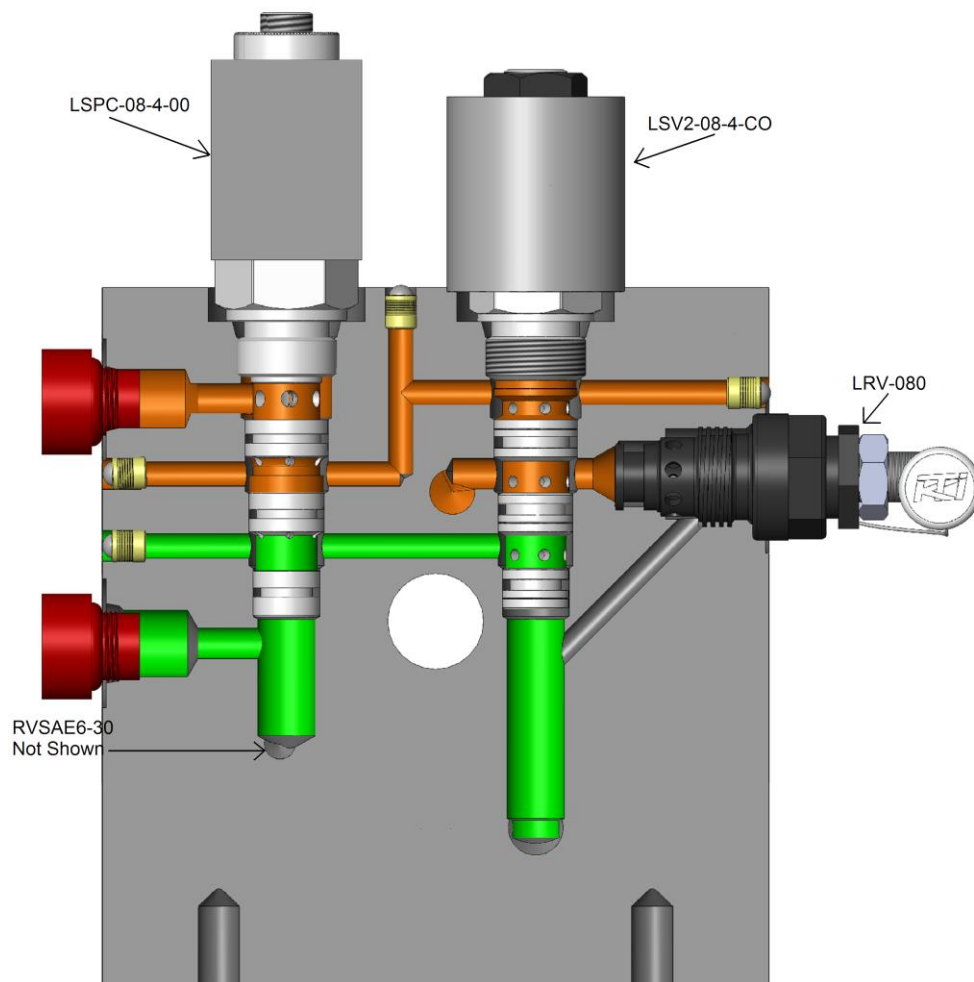
3. Pressing UP Button on Yellow Hand Control (*not shown*) Provides Battery Power to Start Solenoid, DC Motor & Cylindrical Coil at the Same Time.
 - A. When Start Solenoid (*not shown*) is activated power is provided to DC Motor (1245-15) which turns gear pump (PL-2.10) to build pressure.
 - B. When Cylindrical Coil (*On LSV2-08-4CO*) is activated, the Directional Control Valve (LSV2-08-4CO) shifts allowing fluid to travel through the Normally Closed 2-Way section of the Load Holding Valve (LSPC-08-4-00) & out Port A of Manifold which will extend cylinder.
 - C. When the gear pump (PL-2.10) is building pressure to extend the cylinder the Pilot Operated section of Lowering Valve (LSPC-08-4-00) is piloted open to allow fluid from rod end of cylinder to travel back to tank. Pilot Ratio for lowering Valve is 2.5/1
 - D. When cylinder reaches the end of its stroke or maximum load fluid will bypass to tank. Primary Relief Valve set @ 3200 PSI. **Relief Valve is Factory Preset, Tampering With Safety Wire Voids Warranty and could result in Serious Injury or Even Death.**

Retracting Cylinder

4. Pressing Down Button on Yellow Hand Control (*not shown*) Provides Power to Start Solenoid, DC Motor & Square Coil (*on LSPC-08-4-00*).
 - A. When Start Solenoid (*not shown*) is activated power is provided to DC Motor (1245-15) which turns gear pump (PL-2.10) to build pressure.
 - B. Pressure flows through Directional Control Valve (*On LSV2-08-4CO*) then through the Lower Section of Load Holding Valve (LSPC-08-4-00) out Port B of Manifold Retracting cylinder.
 - C. When the Square Coil (*on LSPC-08-4-00*) is Energized Opening the Normally Closed 2-Way Section of the Lowering Valve (LSPC-08-4-00) allowing fluid to return through Directional Control Valve (LSV2-08-4CO) & back to tank.

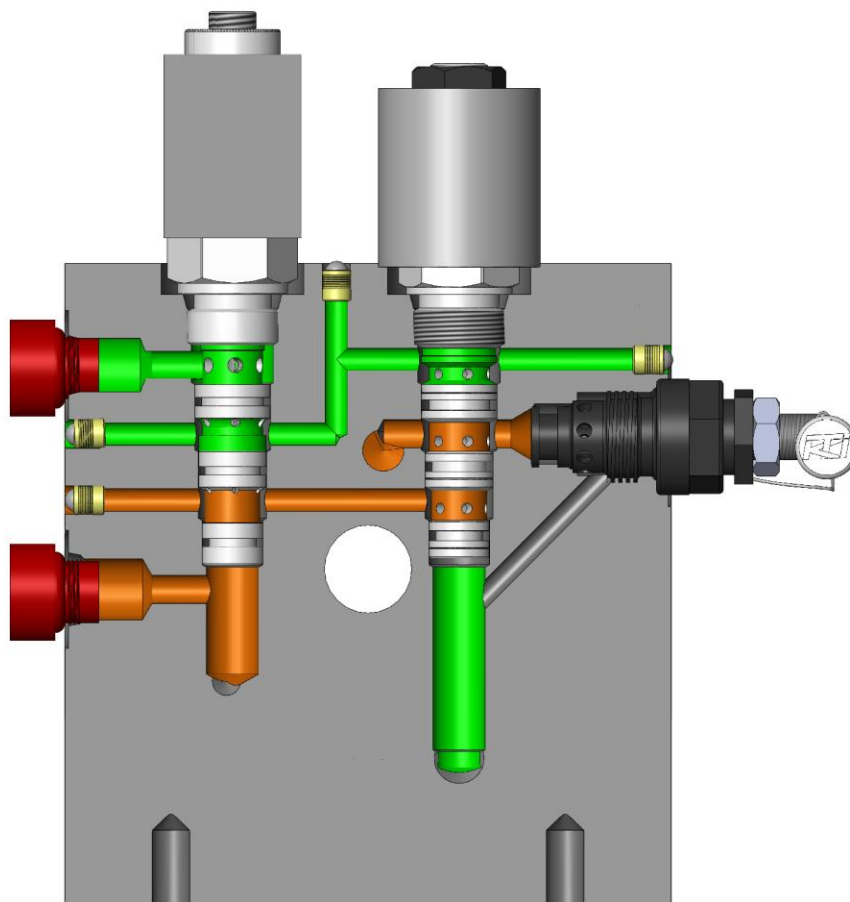
- D. When cylinder reaches the end of its stroke fluid bypasses to tank via 2nd relief valve (RVSAE6-30) set @ 1500 psi. 2nd relief valve is in place to prevent over pressurization of rod end of cylinder & thermal expansion.

Extending Cylinder



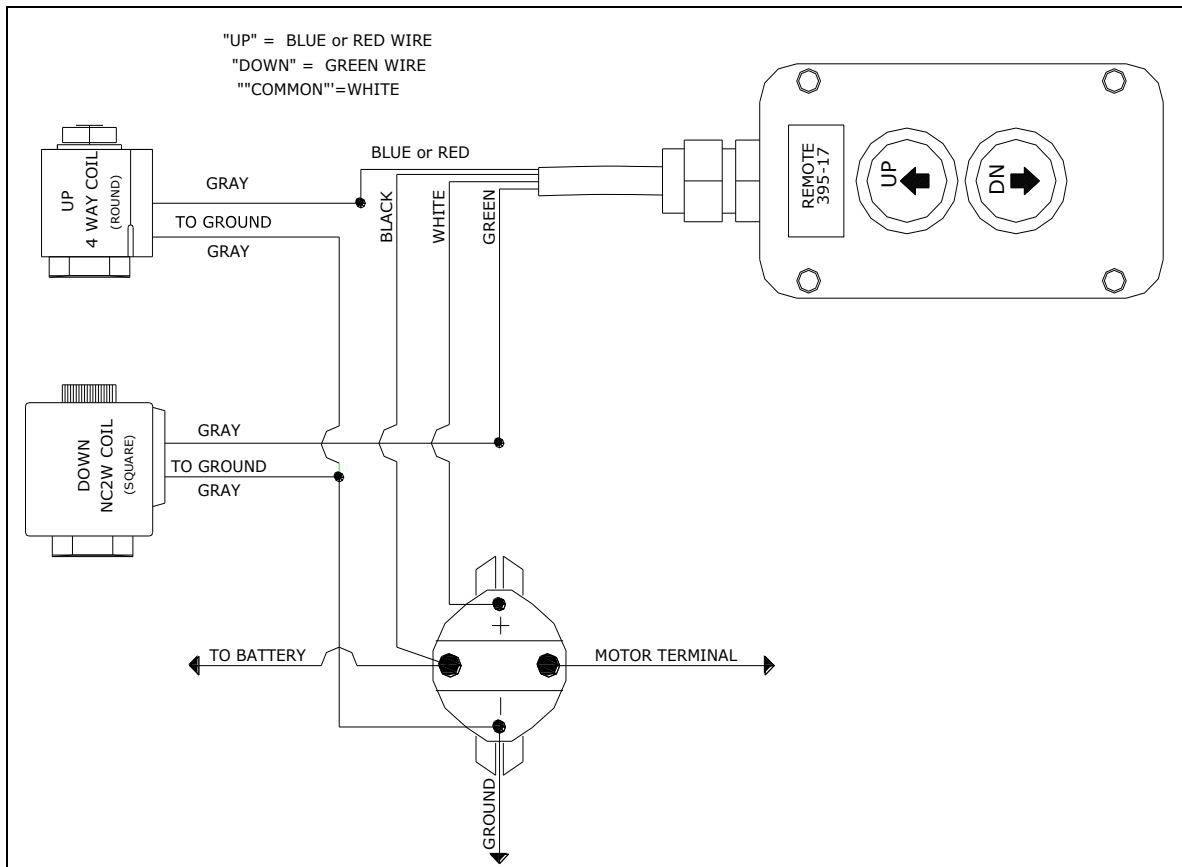
Orange is Fluid Traveling from the Gear Pump to the Bore of the Cylinder.
Green is the Fluid Returning from the Rod End of the cylinder back to the Reservoir.

Retracting the Cylinder



**Orange is Fluid Traveling from the Gear Pump to the Rod End of the Cylinder.
Green is the Fluid Returning from the Bore of the Cylinder back to the Reservoir.**

Double Acting Wiring Diagram



Low Voltage & Battery Issues

Low Voltage causes high amp draw which equals increased heat & reduced rpm of DC Motor. Many times low voltage will actually be poor ground condition. Low voltage will cause carbon buildup on contacts of start solenoid, coils on directional valve to fail & melt the resin on the field windings of dc motor (*you will smell it & see the smoke when this happens*).

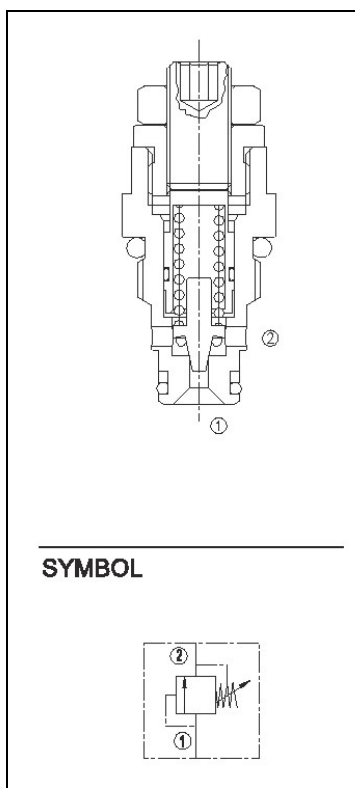
Low Voltage can be caused by improper sized wire, poor connections, corrosion, auxiliary battery not being charged or possible blown fuse on charge wire.

Trick: By attaching one end of jumper cables to the negative side of the battery & the other to the aluminum manifold, you can improve the ground condition. This is a fast way to check for poor ground

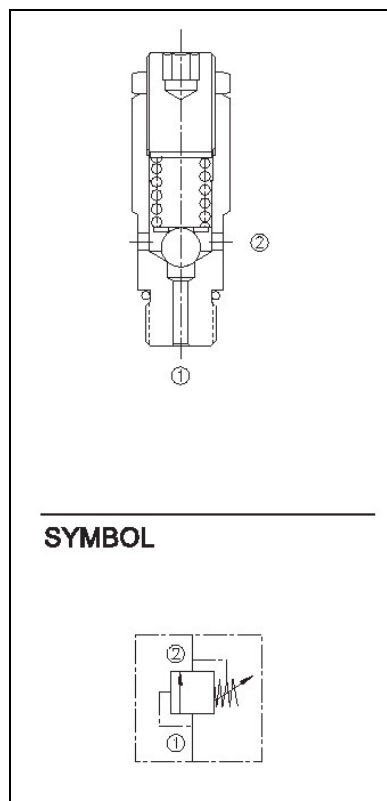
Battery Cable Selection Guide

Amps	< 5 Ft.	5-10 Ft.	10-15 Ft.	15-20 Ft.	20-25 Ft.	25-30 Ft.
100-150	4 Gauge	2 Gauge	0 Gauge	02 Gauge	02 Gauge	03 Gauge
150-190	4 Gauge	1 Gauge	02 Gauge	03 Gauge	04 Gauge	04 Gauge
190-250	2 Gauge	0 Gauge	02 Gauge	04 Gauge	04 Gauge	04 Gauge
250-300	0 Gauge	02 Gauge	03 Gauge	04 Gauge	04 Gauge	04 Gauge

Relief Valve



Primary Relief Valve



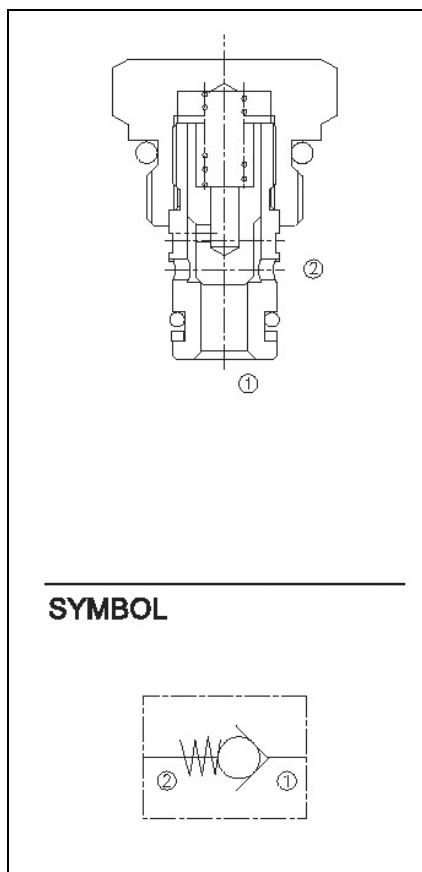
Secondary Relief Valve
(Sometimes used as Primary)

Relief valves primary function is to prevent over pressurization of hydraulic system. On a double acting circuit a second relief valve will be placed after the check valve to prevent thermal expansion & over pressurization of cylinder. This could result in catastrophic failure.

Common Problems with Relief Valves

- Debris stuck on valve seat causing relief valve not to build maximum system pressure
- Adjustment screw being screwed in all the way causing the spring to compress & crack early or not be able to be readjusted to specified pressure setting. *(most relief valves will start to crack 100-300 psi before full bypass)*
- Torn or extruded O-rings

Check Valve

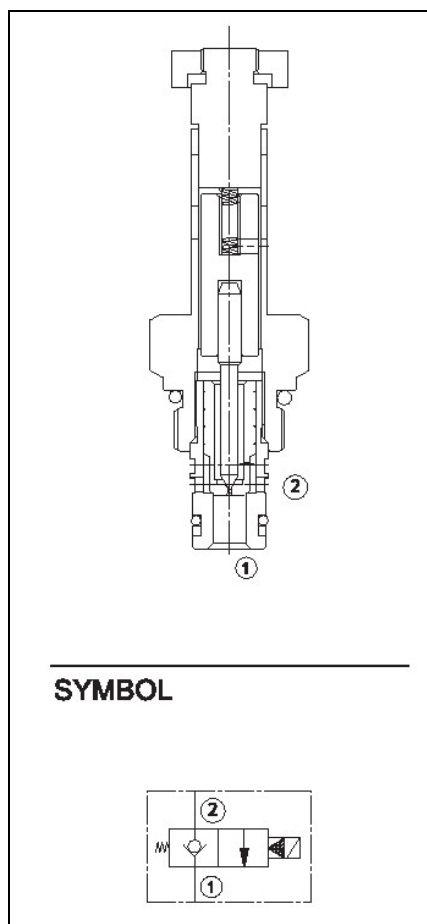


A check valve is similar to a relief valve but has a lighter spring allowing the fluid to pass through it with little pressure loss. The purpose for this relief valve in the hydraulic circuits covered in this guide is to prevent the fluid from back flowing to the pump.

Common Problems with Check Valves

- Debris stuck on valve seat
- Torn or extruded O-rings
- Silting – Debris buildup in valve causing poppet not to move freely

Normally Closed 2-Way

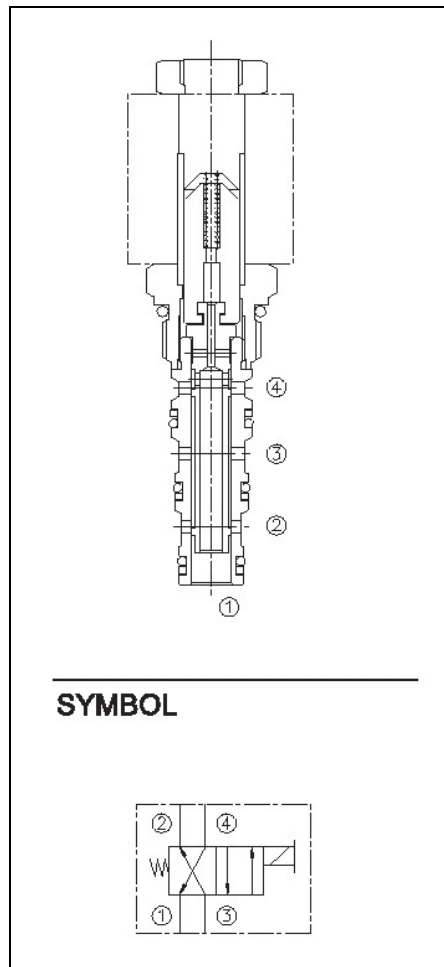


A Normally Closed 2-Way is nothing more than a solenoid operated check valve. When the Solenoid (*coil*) is activated the pilot pin retracts allowing the pressure to equalize on either side of the poppet then the poppet will retract.

Common Problems with Normally Closed 2-Way

- Debris stuck on valve seat
- Torn O-rings on nose
- Silting – Debris buildup in valve causing poppet not to move freely
- Bent Stem on valve (*Stem is the portion of the valve the coil slides over*)

Directional Control Valve



Directional Control Valves simply tell the hydraulic fluid where to go. By activating the Solenoid (coil) the spool will shift changing the flow path.

The tolerances between the spool & the cage are tight & overtime these tolerances can increase causing the valve to have excessive leakage. You might notice this if over time, the cycle times have been increasing where eventually you won't be able to lift a load.

Most common reasons for the directional control valve is not functioning

- Electromagnetic coil not activating
- Over torqued valve (*18ft-lbs. Max*)
- Torn or extruded O-rings
- Debris stuck in valve
- Rust inside valve preventing spool from shifting
- Bent Stem on valve (*Stem is the portion of the valve the coil slides over*)

Below is the most common directional valve used 4-way 2 position criss-cross

Ways to Check Directional Control Valve

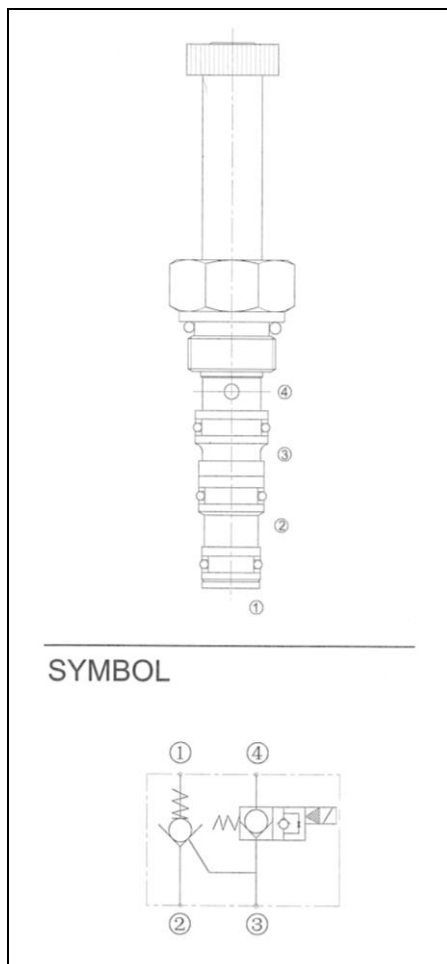
- Valve not shifting
 - a. Ensure valve is not bent (*stem is the section of valve the coil slides over*)
 - b. Remove valve from manifold
 - c. Use dipstick on breather to push in section 1 on nose of valve. This will manually shift the valve.
 - d. If you can't shift the valve check for debris & or replace

Trick: By removing the white wire from the start solenoid you can place the coil back on the valve & shift the valve after it has been removed from the manifold.

The valve should shift just as fast as you press the button if you see the valve hesitate to shift clean valve & try again. If problem persists replace valve

- Valve stuck in activated position
 - a. After removing valve check spool to see if it is covering the bottom half of the crossed drilled holes in section 2 of valve
 - b. In the valves spring offset position valve should cover the bottom half of the crossed drilled holes on section 2 & 4

Load Holding Valve



The load holding valve checks both rod & bore end of cylinder, this valve is different than any other load holding valve. The solenoid (coil) operated portion allows you to retract the cylinder without having to add an orifice to restrict the flow of fluid down like you would with a dual pilot operated check valve.

Common Issues with Load Holding Valve

- Debris in check valves
- Bent Stem on valve (*Stem is the portion of the valve the coil slides over*)
- Air in system not allowing pilot operated check valve to open

Trouble Shooting Quick Reference Guide

Possible Cause	Not Building Pressure	Motor Not Running	Cylinder Won't Extend	Cylinder Won't Retract	Won't Hold Load	Excessive Heat From Unit	Aeration of Hydraulic Fluid	Reservoir Overflows	Cylinder Extends With Unit Not Operating	Struggles to Lift Load	Load Bounces When Cylinder Retracts	Start Solenoid Just Clicks-Motor Not Engaging	Won't Lift Load (DC Motor Under Load)	Won't Lift Load (DC Motor Not Under Load)	Won't Lower	Start Solenoid Stays On	Cylinder won't Retract Motor Under Load
Low Battery Voltage		O	O	O		O		O		O		O					
Poor Ground Condition		O	O	O		O		O		O		O					
Check Hand Control												O			O		O
Debris in Load Holding Valve					O												
Thermal Pressure Lock			O														O
Coil Not Energizing			O	O								O			O		O
Bad Seals in Cylinder	O										O						O
Loose Inlet				O			O	O			O						O
Packing on Cylinder Rod Worn Out			O		O				O		O				O		O
Hoses Connected Backwards											O						
Pump Not Priming	O		O														
Clogged Orifice				O											O		O
Rust In Motor		O															
Bad Diode				O													O
Check For Additional Valving On or Connected to Cylinder					O												
Directional Valve Not Shifting Properly			O	O						O					O		O
Bad Start Solenoid												O			O	O	
Dirty Contacts in Hand Control			O	O								O	O				

Quick Reference Guide covers the most common problems.
(if we have missed a step please let us know)

Symptoms & Solutions

- Not Building Pressure –
 - a. Gear pump not priming
D/A Remove relief valve operate pump for a few seconds until fluid comes out of port replace relief valve.
S/A Same as double acting but remove check valve
 - b. Loose inlet on gear pump
 - c. Bad O-rings on relief valve or directional valve
- Motor Not Running -
 - a. Check Power to Start Solenoid
 - b. Check for Power to DC Motor
 - c. Check for Rust in DC Motor if **a. & b.** checked out ok
- Cylinder Won't Extend –
 - a. Check Voltage @ Start Solenoid when trying to run Power Unit
(Voltage May be below 9.5 volts)
 - b. Check to see if power unit is bypassing over the relief valve
 - c. Improper fluid in reservoir (viscosity too high)
 - d. Check Directional Valve Section D/A
 - e. Check Packing on Cylinder Section
- Cylinder Won't Retract –
 - a. Check to see if coil on load holding valve is activating
 - b. Check Directional Control Valve D/A
 - c. Pilot operated check valve not opening D/A
 - d. Low voltage or poor ground D/A
- Excessive Heat From Unit –
 - a. Low Battery
 - b. Poor ground
- Reservoir Overflows –
 - a. Low Battery D/A
 - b. Poor Ground D/A
 - c. Air in hydraulic system
 - d. Too small of reservoir
- Struggles to Lift Load –
 - a. Low battery
 - b. Poor ground
 - c. Gear pump sucking air
 - d. Directional valve half shifting D/A
 - e. Debris in relief valve

- Start Solenoid Just Clicks-Motor Not Engaging –
 - a. Carbon buildup on contacts in start solenoid
 - b. Rust inside motor
 - c. Loose wire from start solenoid to DC motor
 - d. Cracked housing on start solenoid
- Won't Lift Load (DC Motor Not Under Load)
 - a. Low fluid level
 - b. Loose inlet on gear pump (air being introduced into hydraulic System)
 - c. Gear pump not priming
 - D/A Remove relief valve operate pump for a few seconds until fluid comes out of port replace relief valve.*
 - S/A Same as double acting but remove check valve*
 - d. Worn out packing on cylinder
- Start Solenoid Stays On
 - a. Low battery or poor ground caused start solenoid to weld on (replace start solenoid & check Battery & ground)
- Cylinder won't Retract Motor Under Load **D/A only**
 - a. Low Battery
 - b. Poor Ground
 - c. Coil on load holding valve not energizing
 - d. Directional control valve not returning to spring offset position
 - e. Bad packing in cylinder

Note: *D/A notes solutions are for double acting hydraulic circuit*



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For warranty information or warranty request please contact Customer Service.

Power units without model number & serial number will not be covered under warranty, when calling please have model number and serial number of the power unit.

Buyers Return Goods Authorization (RGA) Procedures

Warranty

The following requirements must be met by Buyer to return goods for warranty inspection.

- 1) Warranty request must be made via written / e-mail / call by Buyer to KTI Hydraulics, Inc. with following information:
 - a. KTI Hydraulics Model Number / P/N.
 - b. KTI Hydraulics Serial Number.
 - c. Quantities of unit/s under question.
 - d. Reason for return – defect, warranty or repair.
 - e. Suspected reasons for failure.
 - f. Any other Information such as Buyers PO#, KTI Invoice #, or Date of Purchase.

Note: Any symptoms that can be provided by buyer or operator to help find cause of failure will help speed up the Evaluation / Return of unit.

- 2) KTI Hydraulics, Inc will issue a RGA number and fax a RGA form with this number to the Buyer. All corresponding paper work will reference this RGA number.
- 3) Buyer must write RGA # provided by KTI on Box, and ship back per KTI Instructions.
- 4) KTI will handle RGA as Specified in the RGA procedure agreement form.
- 5) Any units returned without a KTI assigned RGA# will be refused upon delivery

Please Contact KTI Hydraulics Service Department For All Product Issues & Returns



2621 South Daimler St.
Santa Ana, CA. 92705
Tel. 949.752.8818 • Fax 949.756.1520
www.ktihydraulicsinc.com

Warranty Replacement / Evaluation Request

Customer Name: _____

Request / Fax Date: ____/____/____ RGA#: _____

KTI Model Number: _____ Qty: _____

Original Invoice #: _____

Original KTI Serial Number: _____ - _____ - _____

(Units without Serial numbers will not be considered for warranty)

Return Shipping Instructions:

To:	Attn:
E-mail Address:	@ .com
Address:	
City / State / Zip:	
Telephone #:	Fax #:

Reason for Return:

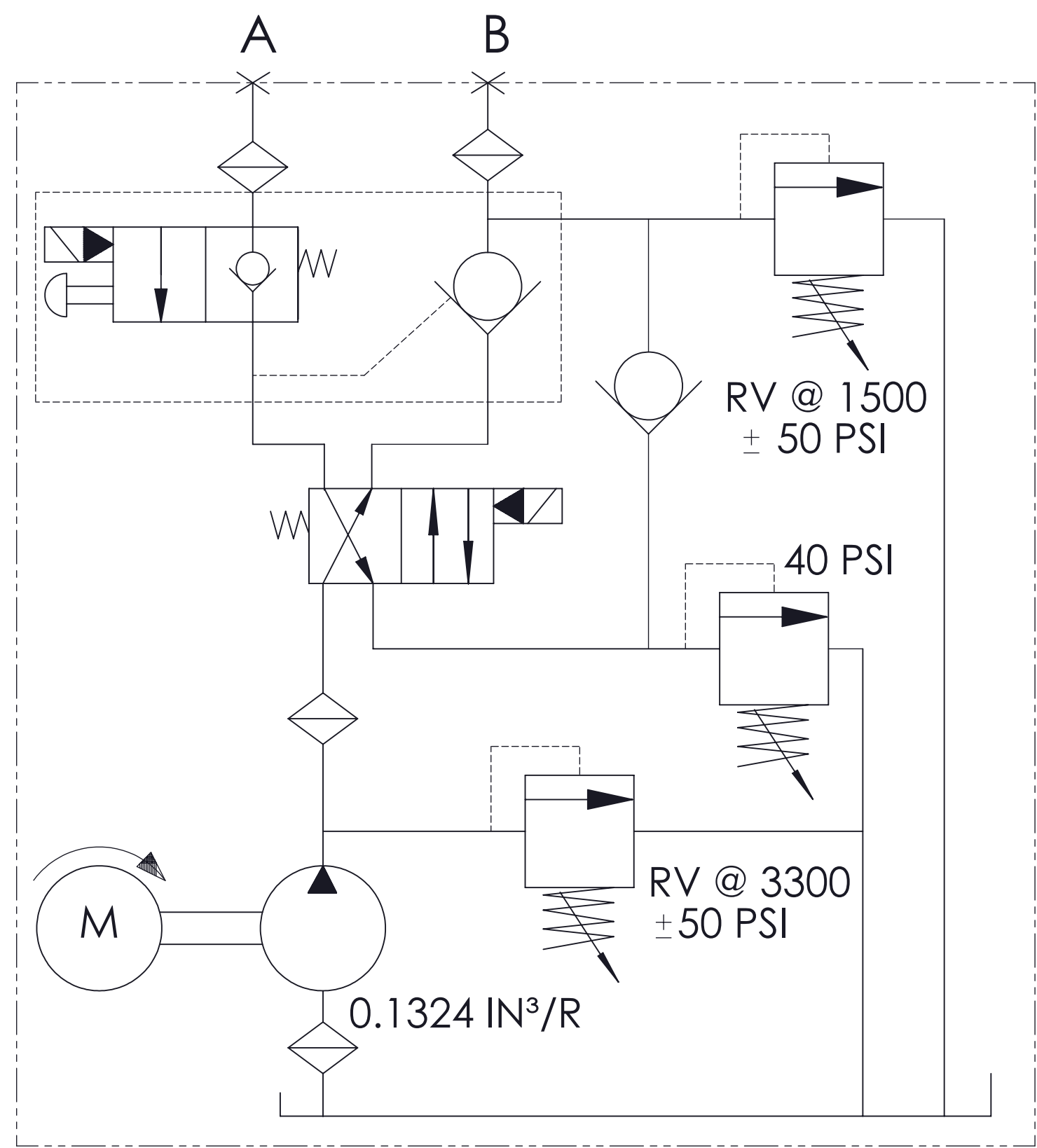
(Units without Serial numbers will not be considered for warranty)

Type of Return:

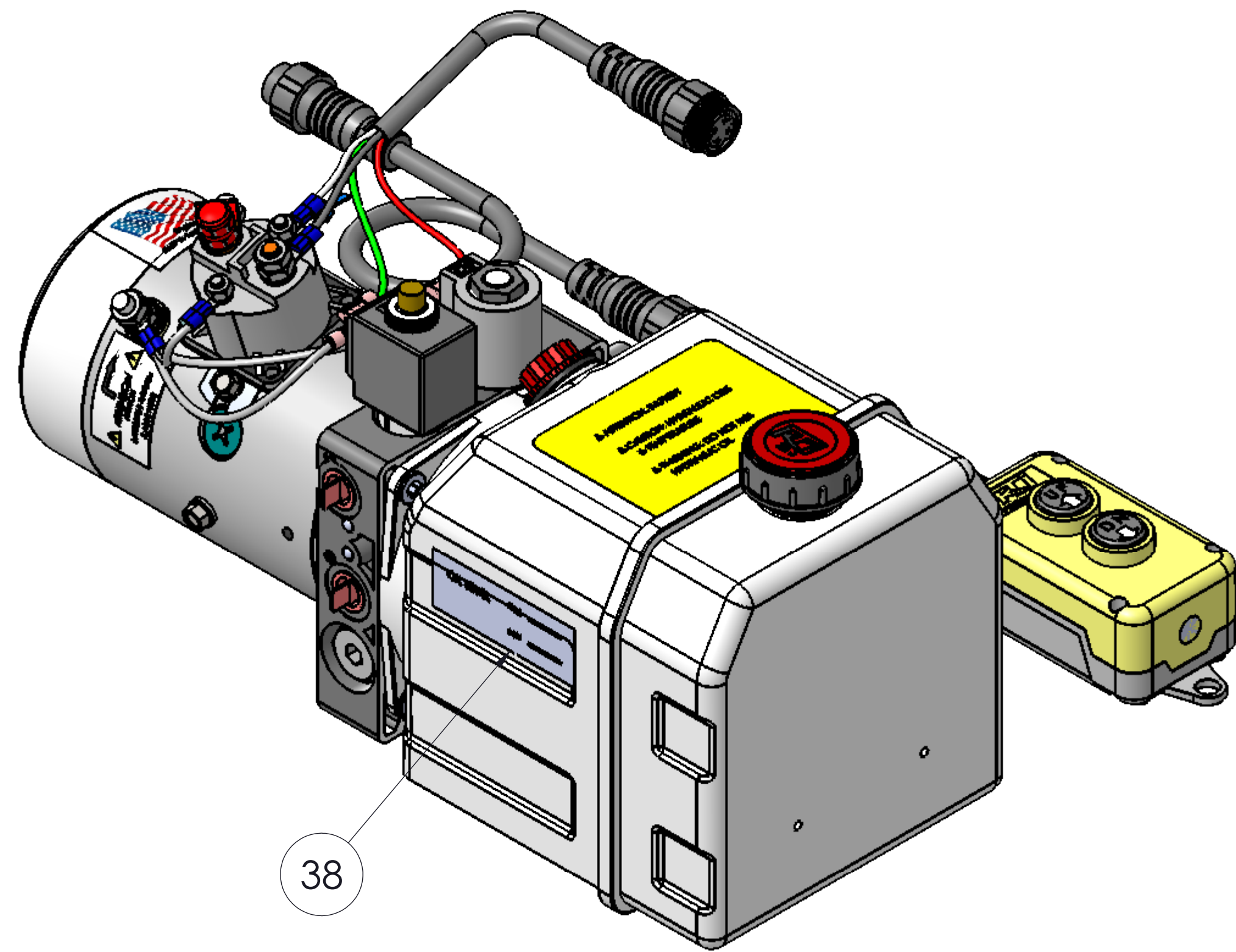
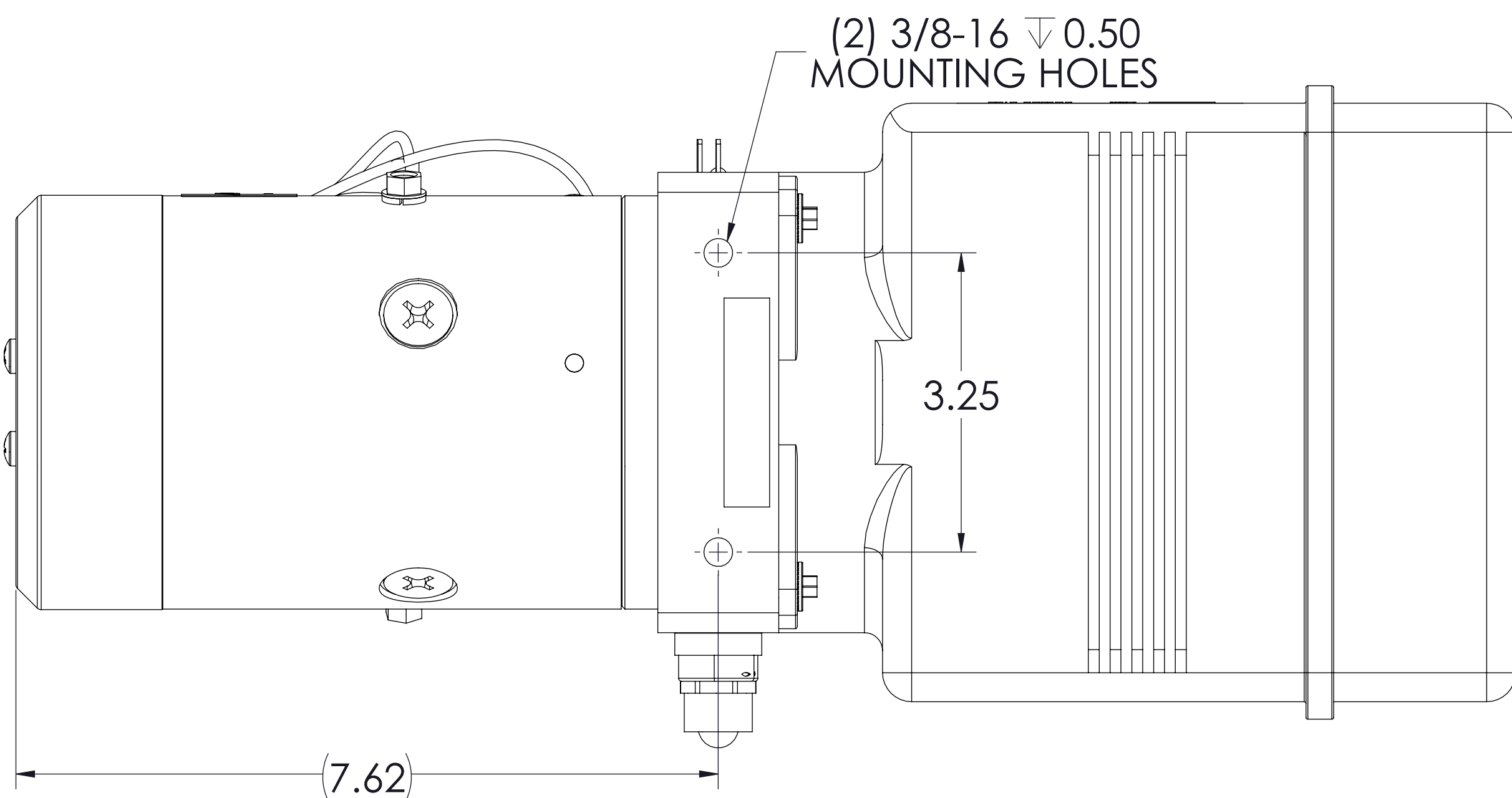
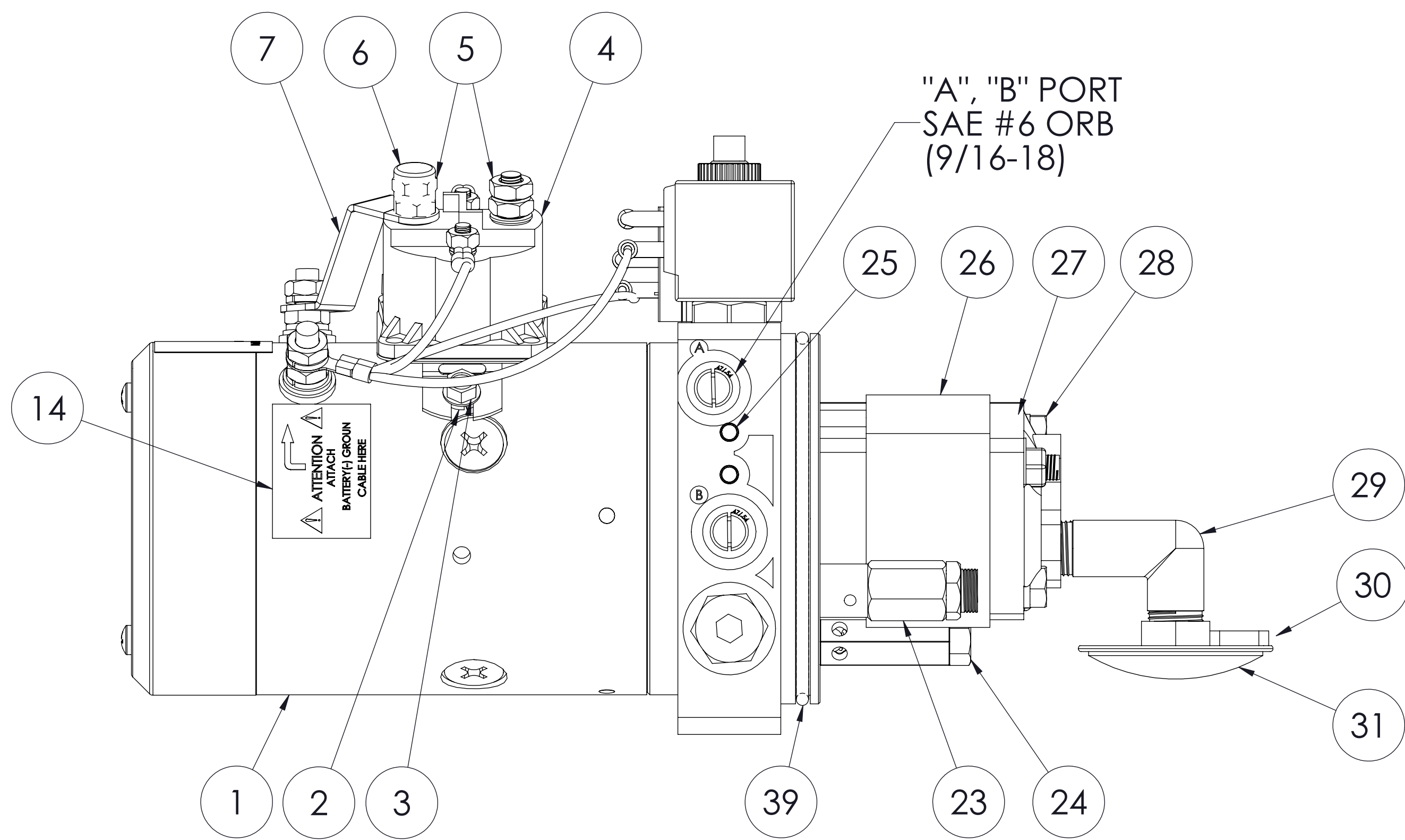
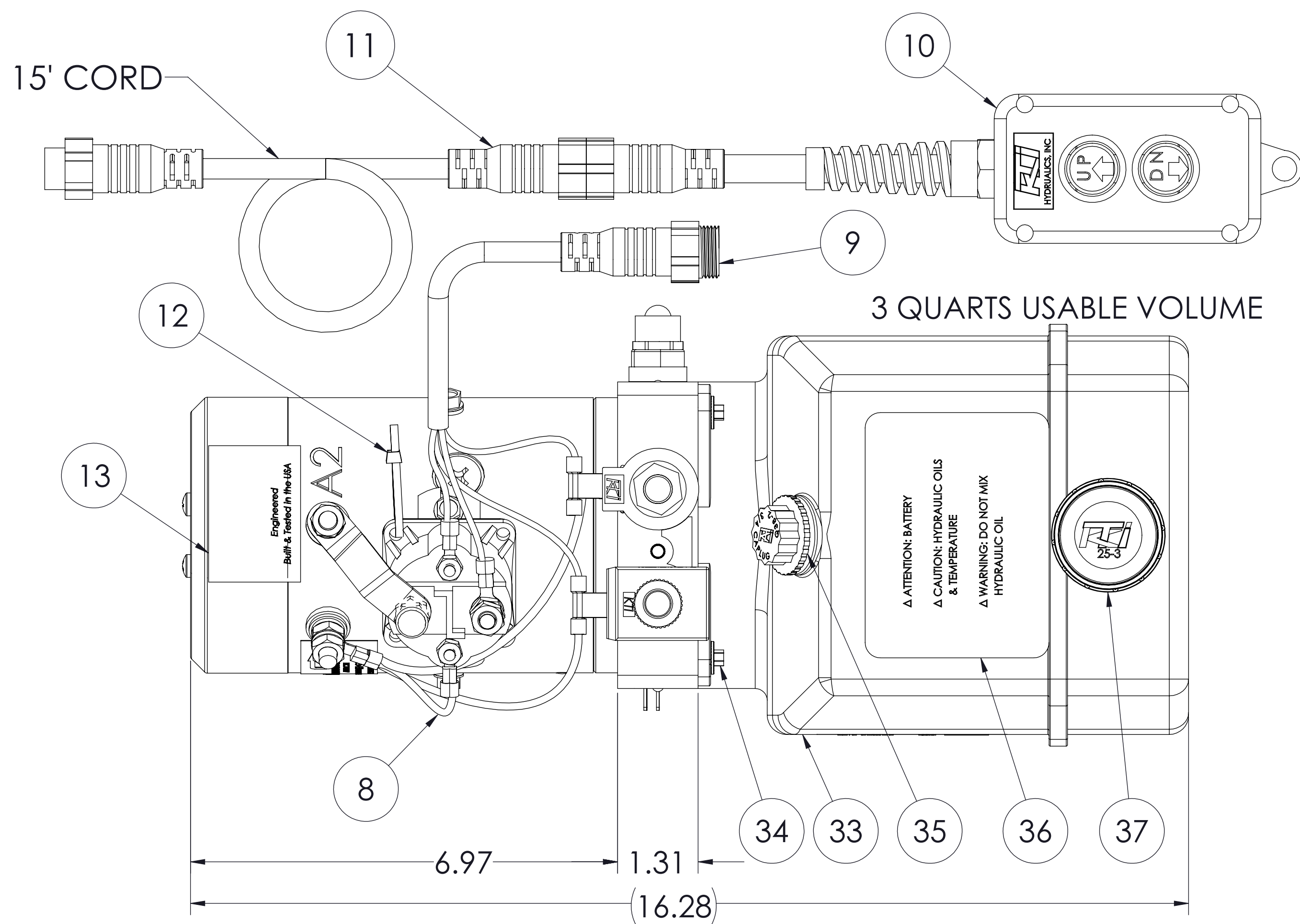
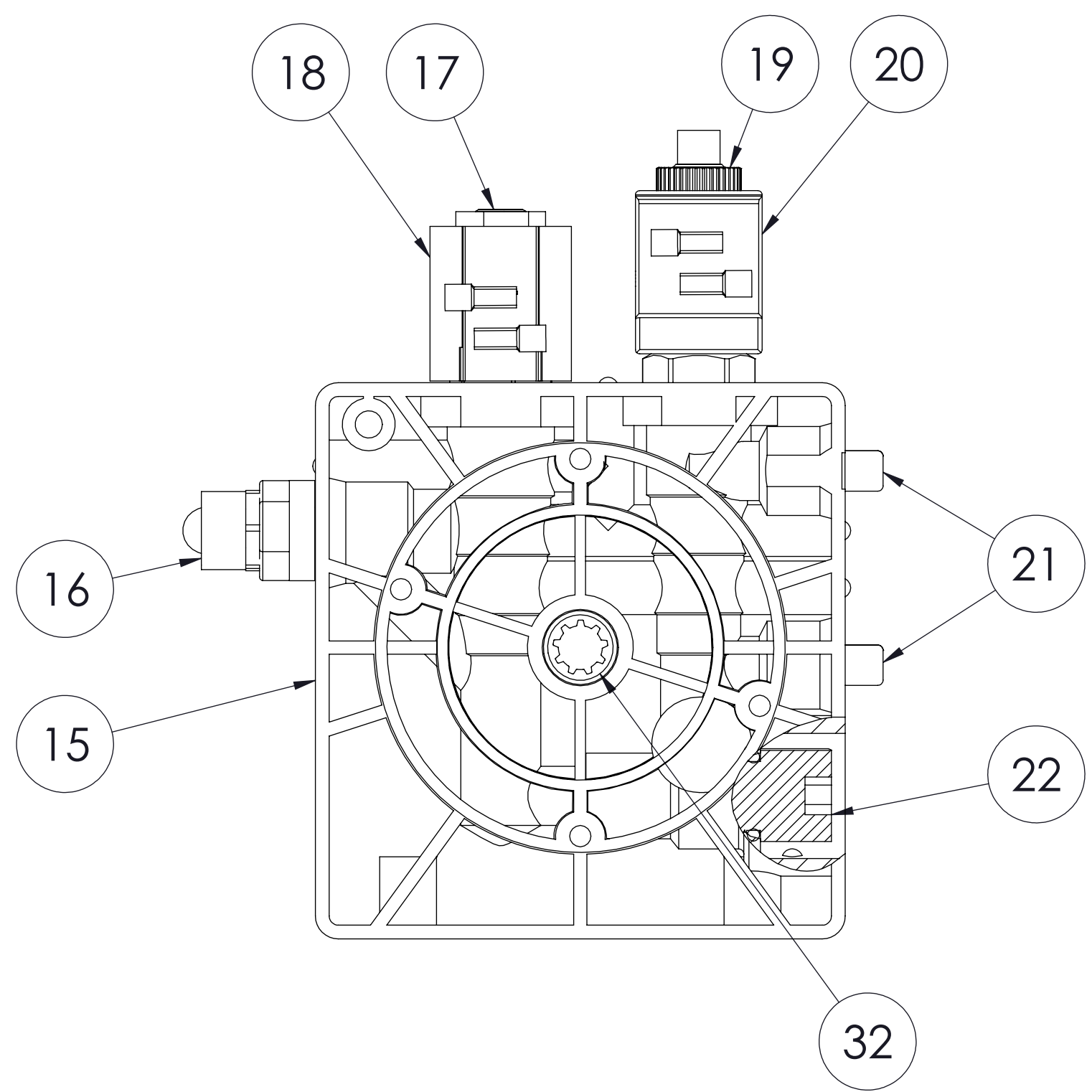
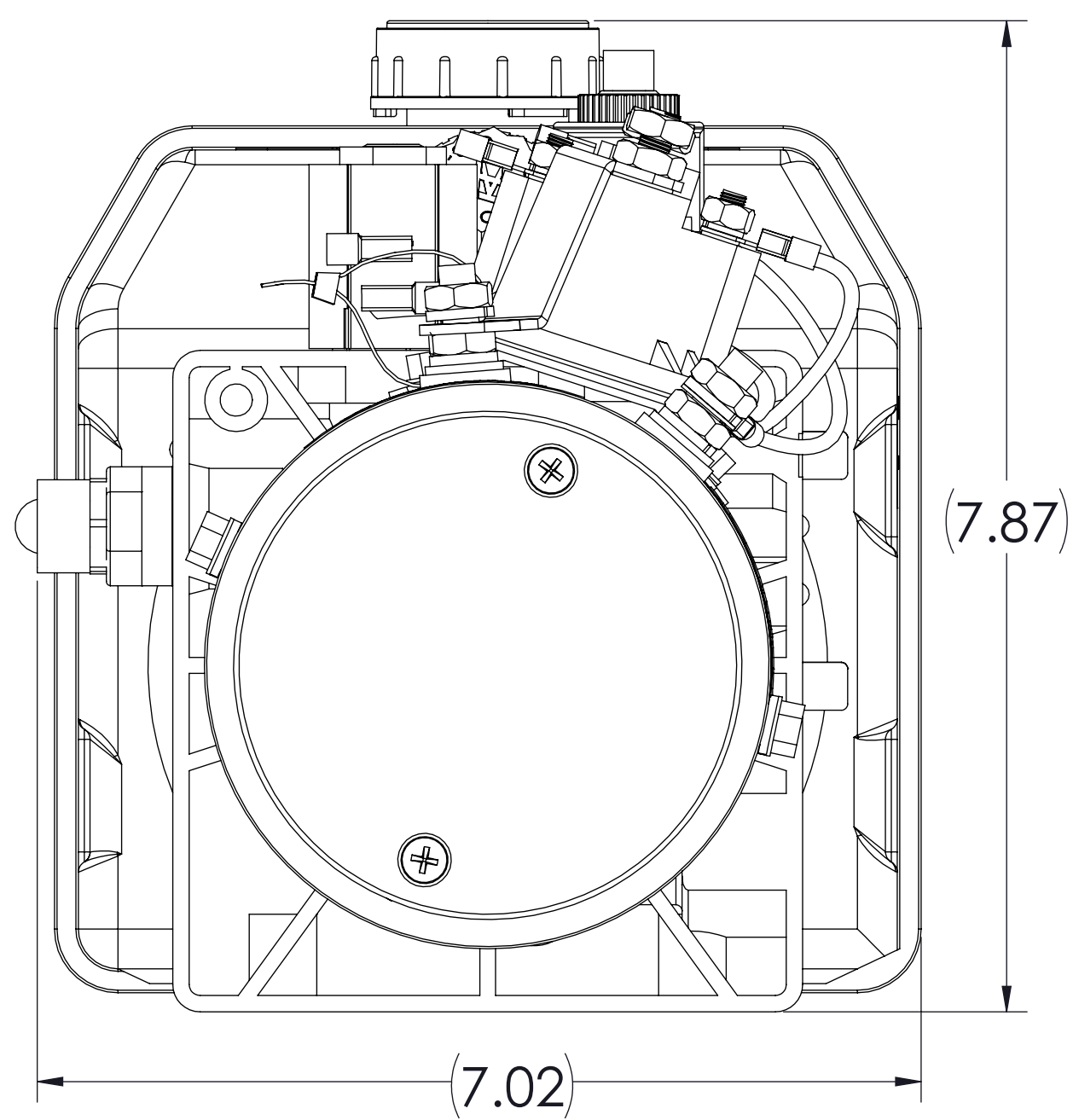
RGA: _____

RMA: _____

Credit: _____



CIRCUIT 115



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1245-18	12V DC (2) TERMINAL ELECTRIC MOTOR, 9T MALE SPLINE, GREY COATING	1
2	Q14-025	1/4" STEEL SPLIT LOCK WASHER	2
3	Q19-025-0038-23	1/4-20 X 3/8" STEEL HEX FLANGE HEAD SELF TAPPING SCREW	2
4	391-2	12V DC HEAVY DUTY PLASTIC START SOLENOID SWITCH /100 amp	1
5	Q21-031	5/16-24 UNF HEX NUT	2
6	Q5-11	ROUND VINYL CAP PLUG, DIA 0.468" x 0.500", COLOR RED	1
7	27-108	POWER BAR 108 (MOTOR POWER TERMINAL TO SOLENOID POWER TERMINAL)	1
8	27-79	GROUND WIRE (MOTOR GROUND TERMINAL TO SOLENOID GROUND & 2 COILS)	1
9	74-03	FEMALE SOLID MOLD TOWER HALF SHROUD CONNECTOR WITH 8 INCH CORD & 4 WIRES	1
10	395-55	2 BUTTON 4 WIRE REMOTE PENDANT WITH MALE SOLID MOLD CYLINDRICAL QD	1
11	74-06	15 FT EXTENSION CORD WITH SOLID MOLD QD BOTH ENDS (ONE SIDE MALE, FEMALE ON THE OTHER)	1
12	Q37-2	NYLON BLACK CABLE TIE 8"	1
13	31-12	LABEL, AMERICAN FLAG, ENGINEERED, BUILT & TESTED IN USA	1
14	31-10	LABEL, BATTERY GROUND TO MOTOR GROUND TERMINAL	1
15	3920-115B	KTI UNIVERSAL MANIFOLD CIRCUIT 115	1
16	LRV-080-B	CARTRIDGE RELIEF VALVE, ADJUSTABLE SET @ 3300 PSI	1
17	LSV2-08-4CO	4W2P SPOOL TYPE CARTRIDGE SOLENOID VALVE	1
18	LC2-08-C-5B	10V DC #8 CYLINDRICAL COIL W/ DUAL SPADE	1
19	LSPC-080-4-00-M	NC 2 WAY AND P.O.C IN 4 WAY CARTRIDGE VALVE, W/MANUAL OVERRIDE	1
20	LC-08-S-5B	10V DC #8 SQUARE COIL W/ DUAL SPADE	1
21	Q5-12	TAPERED CAP PLUG, 0.47"-0.54" DIA (RED). LDPE	2
22	LCV-08-B-0.3-IH1EX	#8 DIRECT-ACTING, BALL-TYPE CARTRIDGE CHECK VALVE 0.3 BAR CRACKING PRESSURE	1
23	RVSAE6-30	SECONDARY RELIEF VALVE W/SIDE EXHAUST PORTS, SET @ 1500 PSI	1
24	RVS-2	BACK PRESSURE RELIEF VALVE, ADJUSTABLE(PRE SET AT 40 PSI)	1
25	SX-6A	EXPANDER SEALING PLUG, 6mm ZINC PLATED	4
26	PL-2.10-11T	PRESSURE LOADED GEAR PUMP (0.1324 IN³/R), SAE 11T SHAFT	1
27	Q14-031	5/16" STEEL SPLIT LOCK WASHER	2
28	Q16-031-0325	5/16-24 x 3.25" HEX HEAD CAP SCREW, GRADE 5	2
29	21-1	3/8" NPT 90 DEGREE ALUMINUM DIE-CAST INLET ELBOW	1
30	23-1	RECTANGLE CARBON MAGNET	1
31	57-6	3/8" NPT INLET STRAINER, 120 MESH, PLEATED	1
32	52-39	KTI MOTOR / PUMP COUPLING, SAE 9 TOOTH TO 11 TOOTH, 1.67 INCH	1
33	8181-35	3 QT PLASTIC OFFSET RESERVOIR	1
34	Q95-025-0050	1/4-20 x 0.50", 6mm HEX FLANGE LOCKING CAP SCREW	4
35	Q38-2	KTI 3/4 NPT PLASTIC PLUG W/ NEOPRENE GASKET	1
36	31-9	WARNING LABEL, BATTERY & OIL TEMP	1
37	25-3	KTI 3/4 NPT 40 MICRON AIR BREATHER	1
38	31-2	OIL LEVEL LABEL	1
39	Q2-4113	O-RING, I.D. 113mm, C/S 4mm. METRIC BUNA, RESERVOIR	1

GENERAL INSTRUCTIONS

1. TORQUE PUMP MOUNTING CAP SCREWS TO 15-16 LB-FT.
2. TORQUE MOTOR MOUNTING CAP SCREWS TO 8 LB-FT.
3. TORQUE ALL VALVES TO 18 FT-LB.
4. SET LRV-080-B @ 3300 PSI, RVSAE6-30 @ 1500 PSI.
5. TORQUE COILS LC2-08-C-5B AND LC-08-S-5B FINGER TIGHT.
6. TORQUE STUDS ON START SOLENOID 391-2 TO 42 IN-LB MAX.
7. 391-2, 27-79 & 74-03 WIRES COMPLETED.
8. TEST COMPLETE PER TS/DC 45244.

PROPRIETARY AND CONFIDENTIAL

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REV	ECR	DESCRIPTION	DATE	APPROVED

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES XXX ± .005 ± 1° XX ± .01	DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	NAME TED L.	DATE 06/21/19
FINISH			
NEXT ASSY	USED ON		
APPLICATION	CIRCUIT 115		

TITLE: KTI 12V DC POWER UNIT (HORIZONTAL MOUNTING)		
SIZE E	DWG. NO. DC 45244	REV .
SCALE:	WEIGHT:	SHEET 1 OF 2

